

FLUXANA[®]

Your supplier for XRF
Application Solutions

VANEOX - Pressing Technology

Tools:

- Press
- Die
- XRF - Mixer
- Filling Tool for BOREOX
- Milling and Accessories
- Alu cups
- Pellet Films
- Binder
- Sample Storage



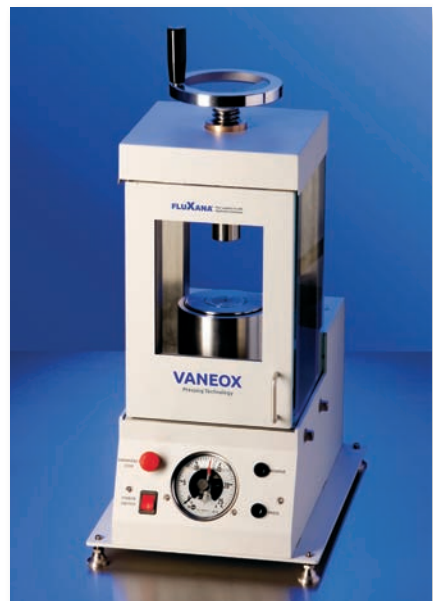
VANEOX - 25t manual

Max pressure	25 t
Pressure display	0-25 t
Piston	115 mm
Stroke	30 mm
Bolster Screw diameter	40 mm
Bolster Screw Travel	200 mm
Min. distance between pressing faces	70 mm
Max. distance between pressing faces	170 mm
Dimensions (W x H x D)	340 x 840 x 475 mm
Weight	110 kg



VANEOX - 25t automatic

Max pressure	25 t
Pressure display	0-25 t
Piston	115 mm
Stroke	30 mm
Bolster Screw diameter	40 mm
Bolster Screw Travel	200 mm
Min. distance between pressing faces	70 mm
Max. distance between pressing faces	170 mm
Voltage	230 V/50 Hz, 110 V/60 Hz
Dimensions (W x H x D)	340 x 840 x 475 mm
Weight	115 kg



VANEOX - 40t automatic

- First bench top unit worldwide
- Die for all common preparation techniques
- e.g. 32mm, 40mm, 40/32mm rings, 51.5/35mm rings, also
- Customer specific diameters with or without ring possible.
- 10 different application programs
- 3 ramping steps programmable
- Press chamber lightening

Max pressure	40 t
Pressure display	Display
Piston	100 mm
Stroke	60 mm
Voltage	230 V/50 Hz, 110 V/60 Hz
Dimensions (W x H x D)	340 x 490 x 550 mm
Weight	120 kg



The Table

- Every VANEON can be mounted stationary to the table
- The table has an integrated drawer for all needed accessories
- Manufactured of robust steel
- Height 730 mm, width 910 mm, depth 760 mm



The Die

The dies are designed for use with our hydraulic presses. Halide disks for infrared analysis are usually produced with 13 mm sized dies.



The larger sized dies with 32 and 40 mm are commonly used in pressing samples for XRF and XRD analysis and many other industrial applications. Nevertheless FLUXANA can produce dies with diameters between 8 and 55 mm. All of the dies are equipped with nitrile O-ring seals and 2 pellets between the sample can be pressed.



Item No.	Description
PR-L33000	Evacuable pellet die, 13 mm for IR
PR-CD-60XX*	Die with 2 pellets and piston, XX=diameter in mm
PR-CD-6032R	Die with 2 pellets and piston and stamp tool. Pressed samples of 32 mm in a ring with an OD of 40 mm
PR-CD-6035R_a	Die for use with ring WZ-0002 (see below) 51.5 mm OD and 35 mm ID
PR-CD-6035R_b	Die for use with ring PR-CD-6035 RingM (see below) 40 mm OD and 35 mm ID

* 8-55mm diameter available

Other diameters on request.

Rings for pellets

Used for manual and automatic sample handling
Robust design

Item No.	Description	Quantity
PR-CD-6032RingM*	Outer diameter 40 mm Inner diameter 32 mm Height 14 mm	1
PR-CD-6035RingM**	Outer diameter 40 mm Inner diameter 35 mm Height 14 mm	1
WZ-0002***	Outer diameter 51.5 mm Inner diameter 35 mm Height 8.6 mm Groove outside of 2.5 mm	1



PR-CD-6032RingM



WZ-0002

* Suitable for PR-CD-6032R (see Die table)

** Suitable for PR-CD-6035R_a (see Die table)

*** Suitable for PR-CD-6035R_b (see Die table)

XRF – Mixer and Accessories

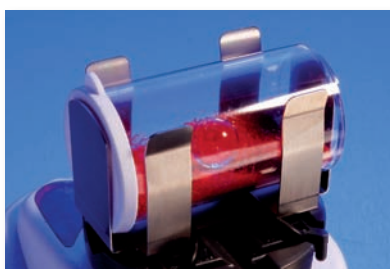
- Variable speed control between 0-3000 rpm
- Powerful 46 watt motor
- Continuous or touch activation
- Shock-absorber feet
- Includes rubber platform cover
- 145 x 175 x 140 mm (W x D x H)
- Weight 1.9 kg
- Power AC 230 V/50 Hz or 110 V/60 Hz



Item No.	Description	Quantity
MU-K-Mixer-50Hz	Mixer to mix powder with wax (does not include holding clip for mixing beakers)*	1
MU-K-Holder	Holding clip for mixing container to use with XRF-Mixer	1
MU-SContainer	Mixing container 40 ml	1 Set (100 pcs.)
MU-MB-380-1	Mixing balls, 9 mm**	1 Set (100 pcs.)
BM-0002-1	CEREOX (Licowax C Micropowder) wax binder for XRF	250 g
MU-K-Ring	O-Ring to fix the holding clip on the XRF-Mixer	1 pack (5 pcs.)
MU-K-Mat	Anti-slip mat	1
BX-0006-P	Plastic forceps for mixing balls	1
MU-XRF-Mixing Set	XRF Mixing Starter Kit (XRF-Mixer, Holding clip, 5 O-Rings, 100 containers, 100 balls, 1 bottle wax (250 g), 1 anti slip mat, 1 plastic forceps)	1

* also available with 60 Hz (MU-K-Mixer_60Hz)

** also available in 5 mm and 12,7 mm, please ask for a quote



Filling tool for Backing with BOREOX

Especially for low quantities of samples a BOREOX backing might be a solution.

To place the sample in the center we offer a special tool to pour the sample into the die.

A piston helps to press before filling the BOREOX on top.



Item No.	Description
PR-CD-BA32	Filling tool BOREOX backing for die 32 mm
PR-CD-BA40	Filling tool BOREOX backing for die 40 mm

Mills and Grinding

- Quick, efficient pulverization and homogenization
- High sample throughput due to short grinding times and two grinding stations
- Reproducible results with digital pre-selection of grinding time and vibrational frequency
- Large range of grinding jars



Item No.	Description	Quantity
MU-RMM400	Mixer Mill MM400 for 100-240 V, 50/60 Hz	1
MU-RMM400-MZr35	Zirconia grinding jar 35 ml	1
MU-RMM400-MK25ZRO	Zirconia grinding ball 25 mm	1
MU-RMM400-MWC25	Tungsten carbide grinding jar 25 ml	1
MU-RMM400-KWC15	Tungsten carbide grinding ball 15 mm	1

Other mills with accessories on request.

Alu Cups

Alu cups are used to stabilize your sample from 2 sides. However, for a successful use, the sample must show at least some binding properties. Another advantage of this method is the possibility of labeling and sucking with autosamplers.



Item No.	Description	Quantity
AC-530-1	Alu cups straight wall 30 mm x 8 mm for 32 mm pellets	1.000 pcs
AC-538-6	Alu cups straight wall 38.5 mm x 9.5 mm for 40 mm pellets	600 pcs
AC-550-6	Alu cups straight wall 39.8 mm x 7.5 mm for 40 mm pellets	600 pcs
AC-532-1	Alu cups taper wall 31 mm x 7.9 mm for 32 mm pellets	1.000 pcs
AC-540-6	Alu cups taper wall 39.8 mm x 9.2mm for 40 mm pellets	600 pcs

Pellet Films

The use of the Pellet film polymers to be pressed using a standard die and press. Additionally the pellet film makes extra cleaning of the die unnecessary and avoids any contamination of your sample. Please ask for more details.



Item No.	Description	Diameter / mm
TF-PF-32500	Pelletfilm 500 pieces	32
TF-PF-40500	Pelletfilm 500 pieces	40

Binder

In most cases, a binder is required for the preparation of pressed pellets for XRF, Boric acid is one of the traditional materials used as a binder or backing material. However, today, this classified by REACH as toxic. Based on this health issue, boric acid is now not considered an appropriate material for this application. FLUXANA can now offer "**BOREOX**", a direct replacement. This is a harmless organic material which shows excellent binding properties and high resistance to x-rays. It is particularly good when used as a backing material.

New: Now available as grinding aid tablets.

Alternatively, "**CEREOX**" can be used. CEREOX is comprised of a wax, previously known as Hoechstwax. This material is clean and very resistance to x-rays. Mixed with a sample (1 part wax to 4 parts sample) CEREOX forms a perfect pellet with any material.

CELLEOX is a cellulose based binder. The binding properties are not as good as BOREOX and CEREOX. Therefore it is mainly used as a grinding aid. A particular property is the adsorption of liquids so it can be used, mixed with aggressive liquids, for analysis in a sample cup.

MULTIMIX is a grinding aid which is harder than CELLEOX and especially good for hard sample materials such as cement or sand. Typically, 2 to 3 0.25 gram tablets would be added to 30 grams of sample in the mill.

Sample and binder must be mixed homogeneously.
FLUXANA recommends their automatic mixer (MU-K-Mixer)



Customer feedback for the use of the new BOREOX backing material:

"...it gives very good pressed pellets, earlier with the Boric acid we used Al-cups but that is not needed anymore due to the very good and strong pellet that we get with Boreox. I can also inform you that the Boreox is much better as a background for our XRD samples then the Boric acid. As you may know the Boric acid give big peaks on XRD and as we run XRD in vacuum, we must use a pressed sample for powders."

DEGERFORS LABORATORIUM AB,
Ingvar Bernhardsson, Suède

Item No.	Description	Quantity
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Binders

BM-0008	BOREOX (replacement for boric acid) for XRF	250 g
BM-0002-1	CEREOX* (Licowax C, Hoechstwax) for XRF	250 g
BM-0002-1b	CEREOX* (Licowax C, Hoechstwax) for XRF	20 kg
BM-0003-250	CELLEOX Cellulose powder for XRF	250 g
BM-0003-20	CELLEOX Cellulose powder for XRF	20 kg

Grinding aid tablets

BM-0008-1K	BOREOX grinding aid tablets a 0.33 g	1 kg
BM-0008-5K	BOREOX grinding aid tablets a 0.33 g	5 kg
BM-0008-20K	BOREOX grinding aid tablets a 0.33 g	20 kg
BM-PXR-225	Multimix grinding aid tablets a 0.25 g	125 g
BM-PXR-225-1k	Multimix grinding aid tablets a 0.25 g	1 kg

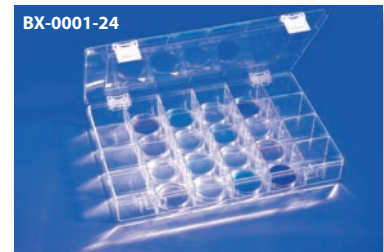
* CEREOX is a binder which forms very stable pellets.



Sample Storage

It is important to keep reference materials prepared as beads or pellets in a dust-free and dry environment.

There is a wide range of boxes and containers for single or multiple samples and standards for XRF.



Item No.	Description	Compartments	Qty/Set
BX-0001-18	Box 210 x 120 x 35 mm with lid	18 x max 32 mm pellets/cups	1
BX-0001-24	Box 330 x 220 x 53 mm with lid	24 x max 52 mm pellets/cups	1
BX-0002-5	Drawer cabinet with 5 drawers, each with 42 partitions for D max 34 mm, H 17 mm (ideal for pellets D max 34 mm)	210 x max 34 mm pellets	1
BX-0003-5	Drawer cabinet with 5 drawers, each with 25 partitions for D max 42 mm, H 17 mm (ideal for pellets D max 42 mm)	125 x max 42 mm pellets	1
BX-0004-39	Box for single pellet H 15 mm	max 32 mm pellets	1
BX-0004-46	Box for single pellet H 16 mm	max 42 mm pellets	1
BX-0004-46-6	Box for single pellet H 6 mm	max 46 mm pellets	1
BX-0004-50	Box for single pellet H 25 mm	max 50 mm pellets	1
BX-0006-P	Plastic tweezers for beads		1
BX-0010	Desiccator W 350 x H 334 x D 410 mm incl. dry pearls, tray for dry pearls and hygrometer to combine with storage case 1x BX-0002-5 or 1x BX-0003-5 or 3x BX-0001-24		1
BX-0011	Desiccator W 640 x H 550 x D 410 mm incl. dry pearls, tray for dry pearls and hygrometer to combine with storage case 4x BX-0002-5 or 4x BX-0003-5 or 12x BX-0001-24		1
WZ-0004	Handling tool for glass beads and pellets		1

Additional, individual drawers to add the cabinet are available in various colours. Other dimensions on request.

For storing your beads and pellets we would recommend:

BX-0001-18 / BX-0001-24:

Boxes to store your individual samples.

BX-0004-39 / BX-0004-46 / BX-0004-50 / BX-0004-46-6:

Store 32 mm (40 mm) samples in these transparent boxes with sealed lid.

BX-0002-5, BX-0003-5:

Drawer cabinets suitable for direct storage of non-hygroscopic samples.

BX-0010, BX-0011:

Desiccators to store your sensible calibration and monitor samples. Ideal in combination with BX-0002-5, BX-0003-5 or BX-0001-24.

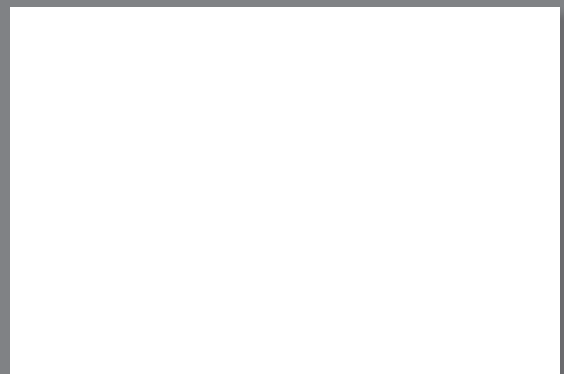
Tip: Use our tool WZ-0004 to handle your pellets and beads and avoid finger contact.





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